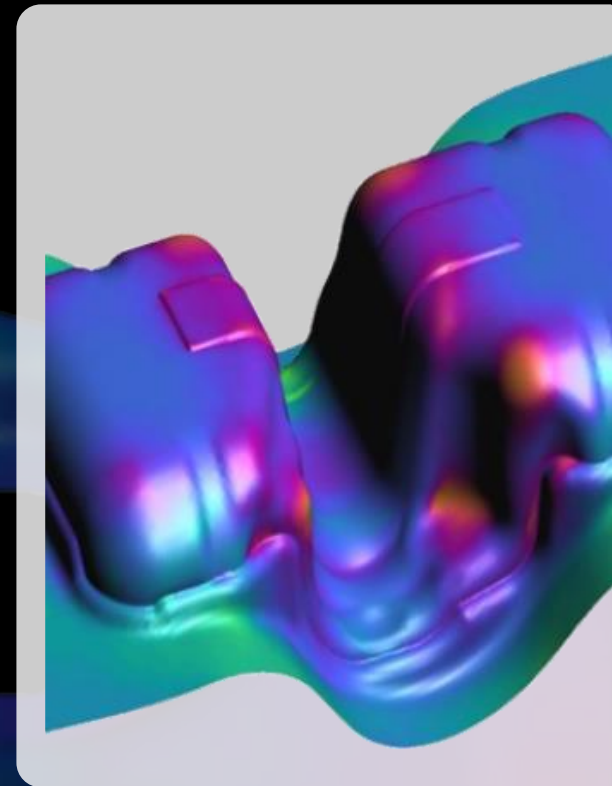
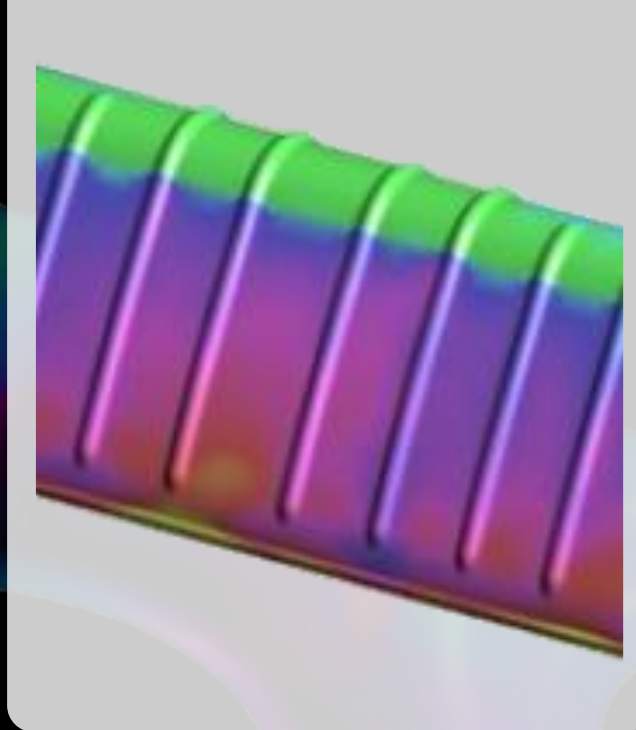


HEWMOR
PRODUCTS LTD

**Press Tool & Component
Manufacturing**

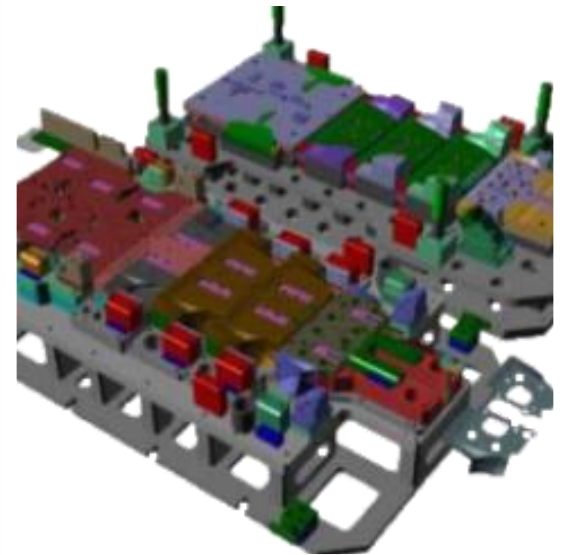
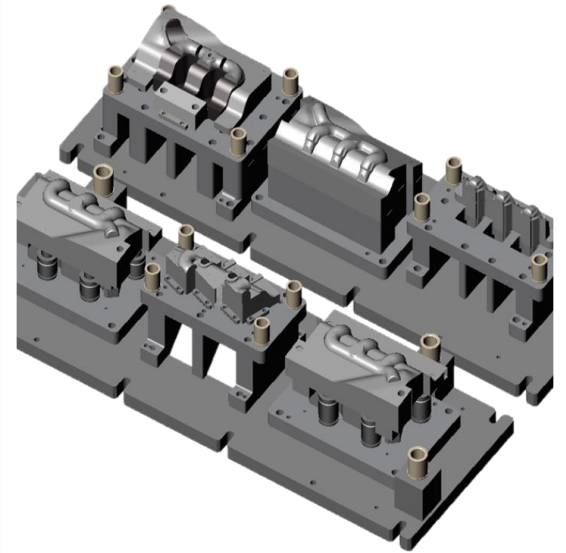
Automotive - Aerospace - Marine - Domestic

Founded in 1992



MANUFACTURE FEASIBILITY FEA

PRESS TOOL & FIXTURE DESIGN CAD/CAM





Tool Manufacture

3D Tooling specialists

CNC Milling 3 axis 6 off – max 4mx2m

6 axis inspection & Laser Scanning

Prototype Tooling

Deep Draw Multistage Tooling

Single Operation Tooling

Progression & Transfer Tooling

Super Plastic & Hot form Tooling

Jigs & Fixtures

Laser Cutting (partner)

Hydraulic & Mechanical Try-out

Quality Standard IATF 16949-2016 ISO 9001-2015







Component Manufacture

3D Component Specialist

Hydraulic S/A 6 off maximum 1250 ton

PLC controlled Deep Drawing Technology

Mechanical S/A 6 off maximum 500 ton

Maximum tool 3mx2mx1m 8 ton

Projection and Spot weld assemblies

Degreasing 3 off Auto tunnel 0.5x1x8m

6 axis laser component inspection

Maintenance Tool room

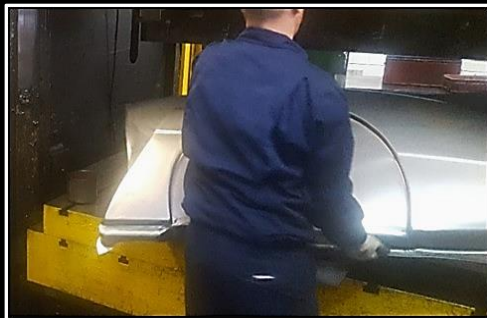
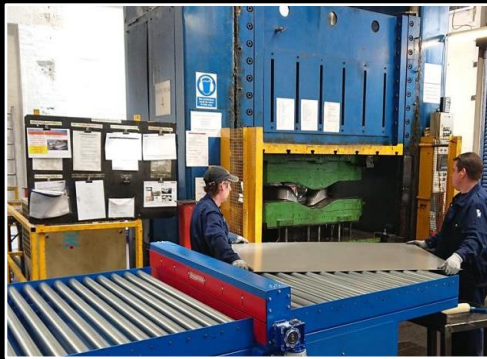
TPM & In-house machine maintenance

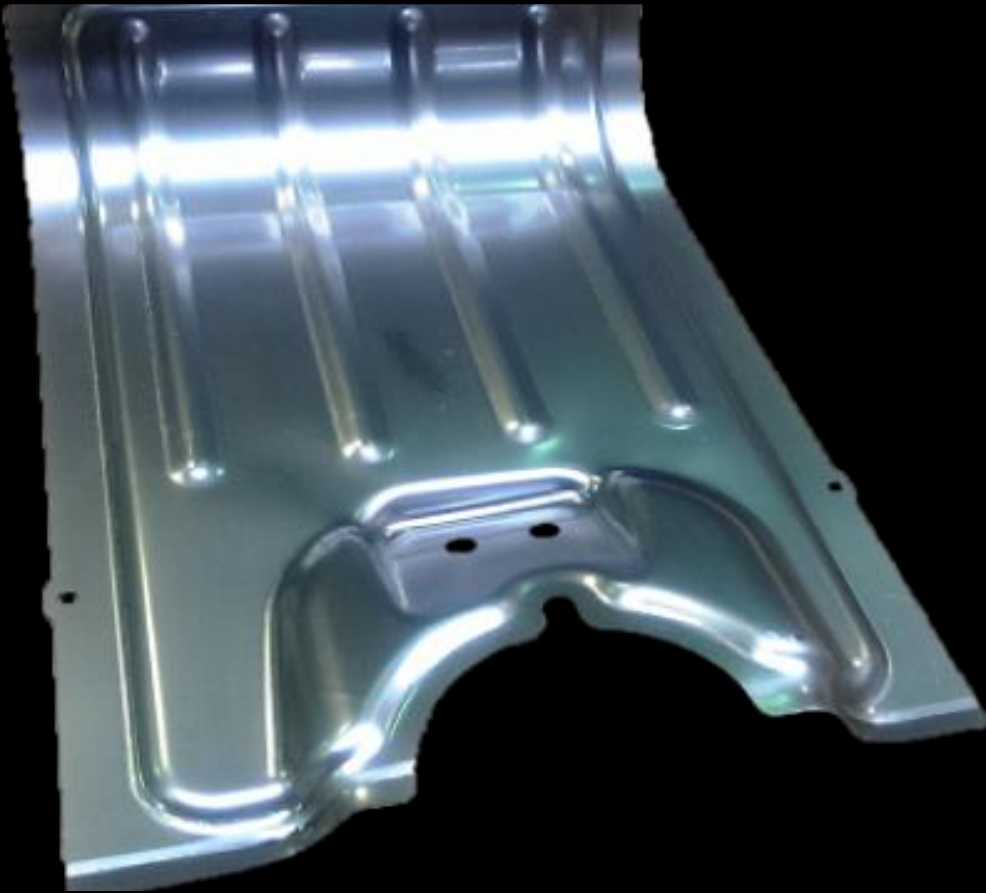
3 shift capacity available

Visual planning shop floor data control

Quality Standards:

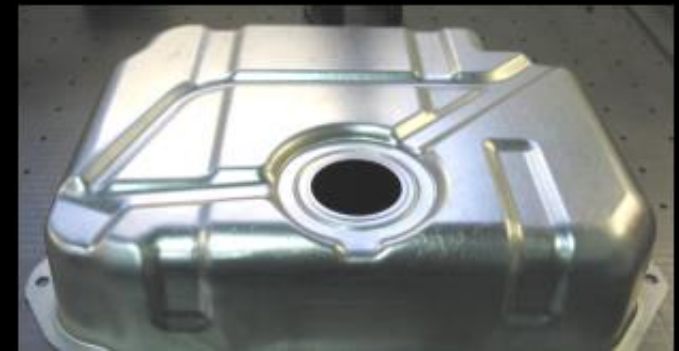
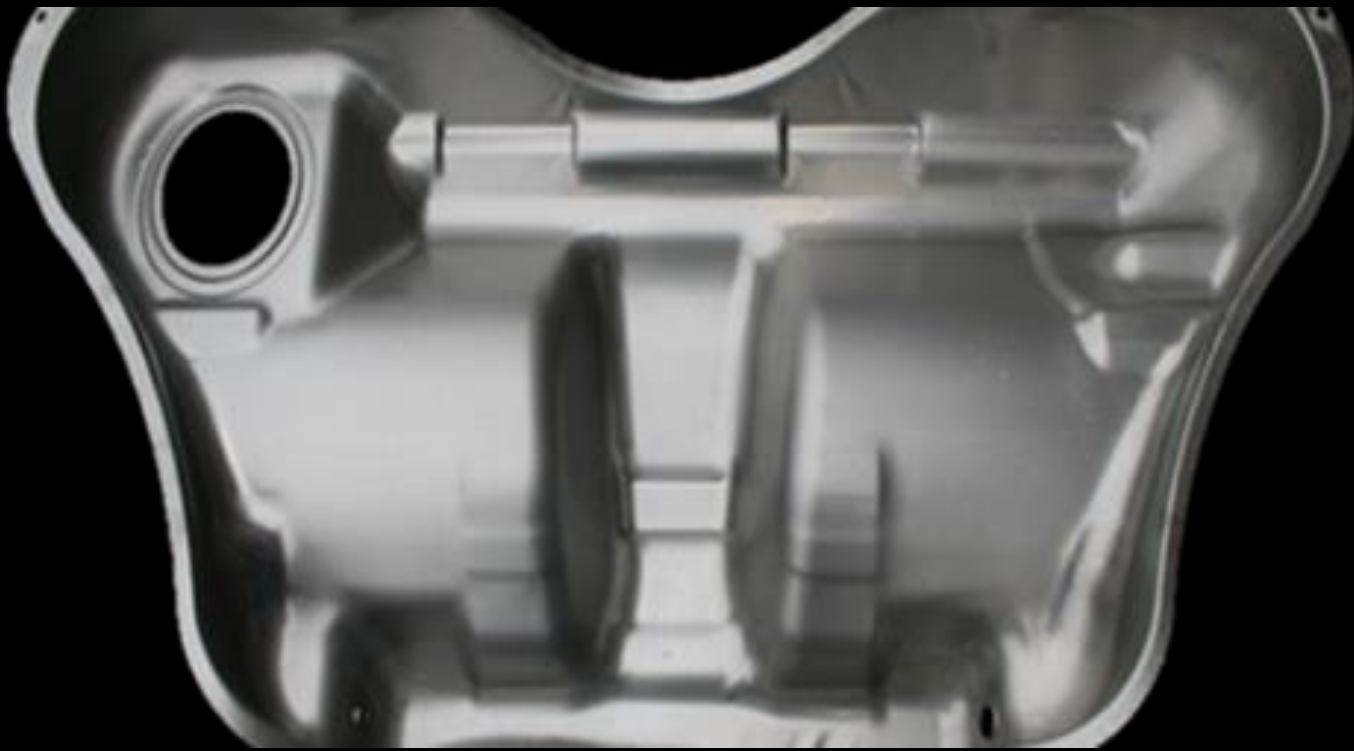
IATF 16949-2016 ISO 9001-2015





- HIGH STRENGTH & STAINLESS STEELS
- PERFORATED COMPONENTS
- COSMETIC COMPONENTS
- PAINTING & COATING
- SPOT WELDED ASSEMBLIES





Plant List

Presswork

<u>Res Group</u>	<u>ID</u>				<u>Bed</u>	<u>Ram Ton</u>	<u>Shut Height</u>	<u>Cush</u>	<u>Cush Mv</u>
PRESS	P8	Pacific Technologies 1250-300-D	1250D	HYD	3000X1500	1250T	1270-635	300T	300
PRESS	P4	Litostrov 800-300	800D	HYD	2000X1800	800T	1350-400	300T	350
PRESS	P5	Pacific Technologies 750-300-D	750D	HYD	3100X2100	750T	1090-540	300T	250
PRESS	P11	Wilkins & Mitchell 500-200	500T	MECH	2740X1820	500T	780-322	200T	150
PRESS	P12	Wilkins & Mitchell 500-200	500T	MECH	2740X1820	500T	780-322	200T	150
PRESS	P6	Cowlshaw Walker 400-160	400T	MECH	2740X1520	400T	680-274	160T	200
PRESS	P7	Cowlshaw Walker 400-160	400T	MECH	2740X1520	400T	680-274	160T	200
PRESS	P1	SMG 400-150	400D	HYD	1250X1120	400T	800-232	150T	300
PRESS	P9	Verson HME 90	PROG-90T	MECH	1000X655	90T	440-240	N/A	N/A
PRESS	P10	Wilkins & Mitchell 150	150T	MECH	890X760	150T	575-325	N/A	N/A
PRESS	P13	Rhodes Twin 320-50	TWIN 320T	HYD	1500X1350	320T	990-320	50T	150
PRESS	P14	Rhodes Twin 320-50	TWIN 320T	HYD	1500X1350	320T	990-320	50T	300
PRESS	P17	Gabande 800-240 (Awaiting Inst)	800D	HYD	3200x2000	800T	1890-810	240T	300
PRESS	TW1	Tunnel Wash Degreasing	T-WASH	N/A	1000X8000	N/A			N/A
PRESS	TW2	Tunnel Wash (Secondary)	T-WASH	N/A	1500X3000	N/A			N/A
PRESS	TW3	Rosler Gmbh Wash (Awaiting Inst)	T-WASH	N/A	800X8000	N/A			N/A
PRESS	S1-S2	CEA PPN Resistance Spot Weld	PPN53						

Toolroom CNC

<u>Res Group</u>	<u>ID</u>				<u>x</u>	<u>y</u>	<u>z</u>	<u>Control</u>	<u>DNC</u>
CNC-3 AXIS	CNC1	Hargreaves Keller	BG22		3850	1650	800	TNC	Y
CNC-3 AXIS	CNC2	Cincinnati 10VC 2000	10VC 2000		2000	650	400	FAG	Y
CNC-3 AXIS	CNC3	Bridgeport VMC 1000	VMC 1000		1000	500	350	TNC	Y
CNC-3 AXIS	CNC4	Cincinnati Lamb VMC	FTV850/2500		2500	800	700	FAN	Y
CNC-3 AXIS	CNC5	Correa Diana	D 2500/1000/1000		2500	1000	1000	TNC	Y
CNC-3 AXIS	CNC6	Cincinnati Lamb VMC	FTV 840/2500		2500	800	700	TNC	Y

Units mm & Metric Ton

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